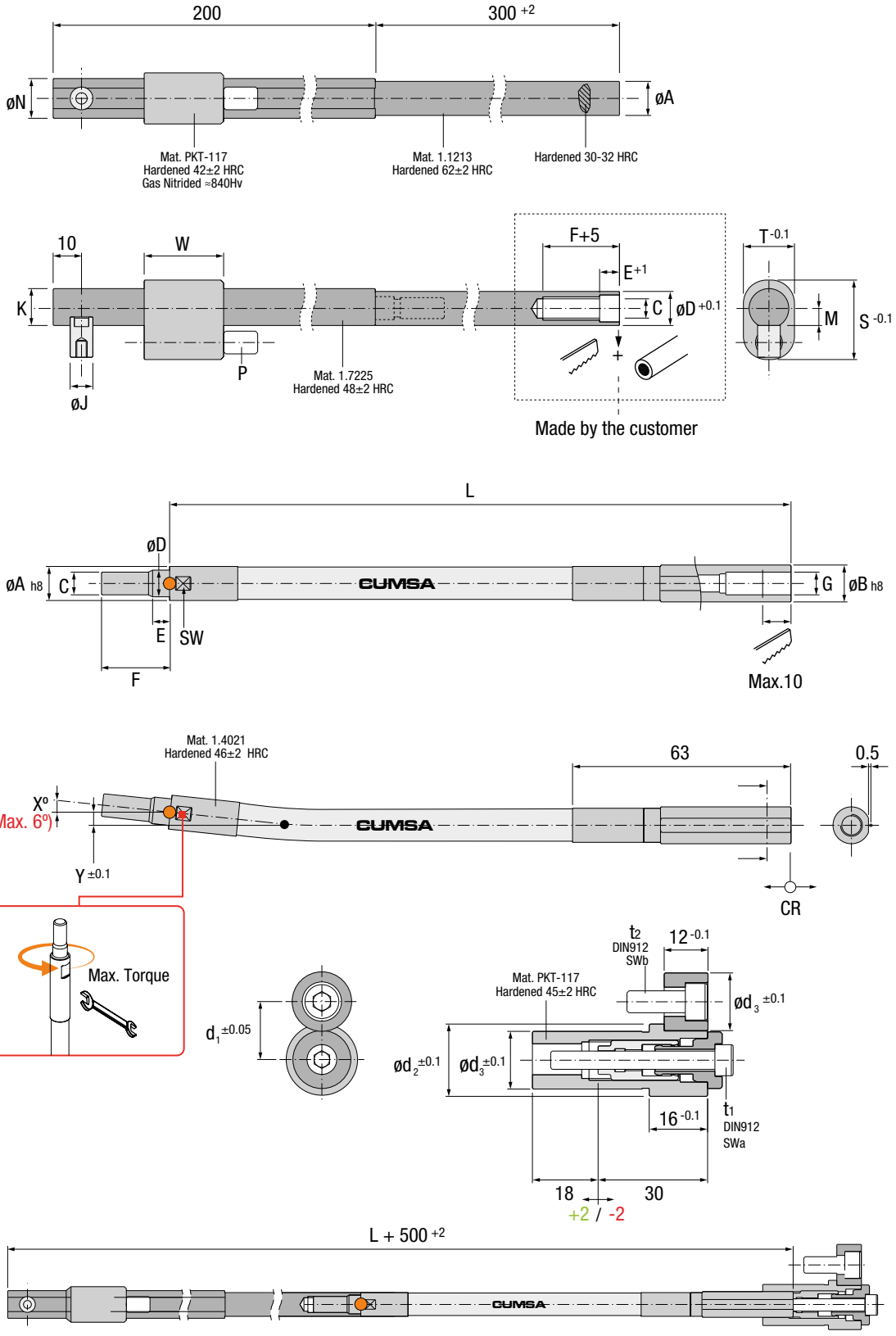
WL

UNDERCUTS

Patented

Max. 120ºC

Cad Insertion Point

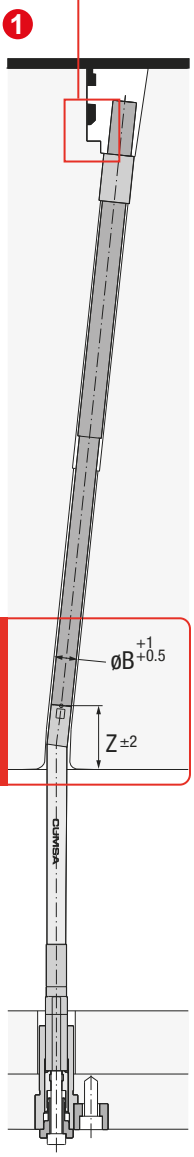


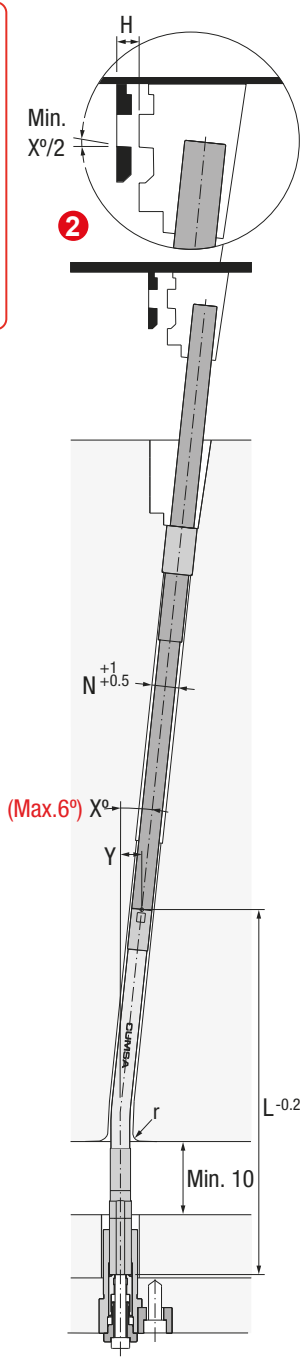
Ref.	A	B	C	D	d_1	d_2	d_3	E	F	G	J	K	L	M	N	P	S	SW	T	t_1	W	d_4	d_5	R
WL.080100	8	9	M5	5.5	16	19.8	15.8	3.5	18	M5	6	9.5	205	4.5	10	M6	22	7	13	M5 (UNF 45)	26	20	16	6
WL.080125	8	9	M5	5.5	16	19.8	15.8	3.5	18	M5	6	9.5	240	4.5	10	M6	22	7	13	M5 (UNF 45)	26	20	16	6
WL.120100	12	13	M8	9.4	19.5	23.8	19.8	6	24	M6	8	13	205	6.2	14	M8	28	11	18	M6 (UNF 45)	28	24	20	8
WL.120125	12	13	M8	9.4	19.5	23.8	19.8	6	24	M6	8	13	240	6.2	14	M8	28	11	18	M6 (UNF 45)	28	24	20	8

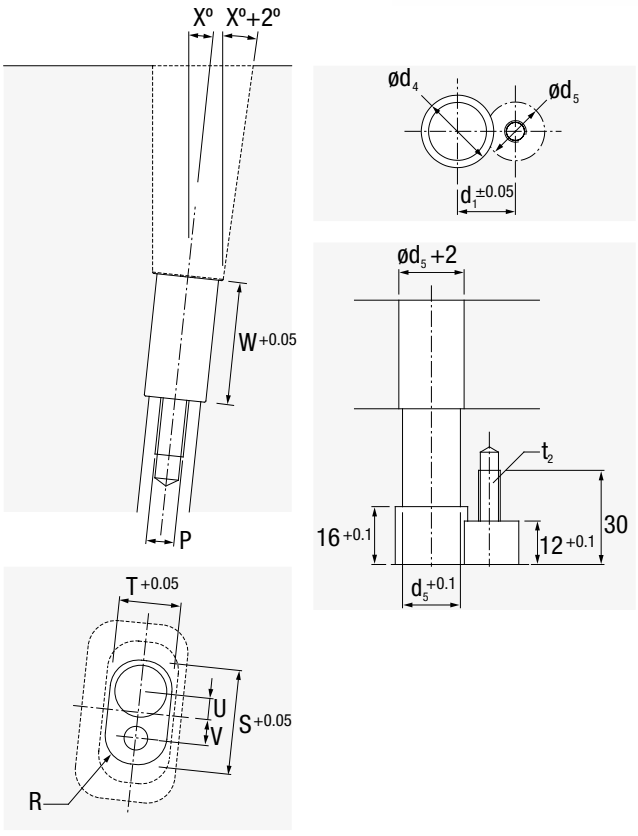
PLAY

IMPORTANT

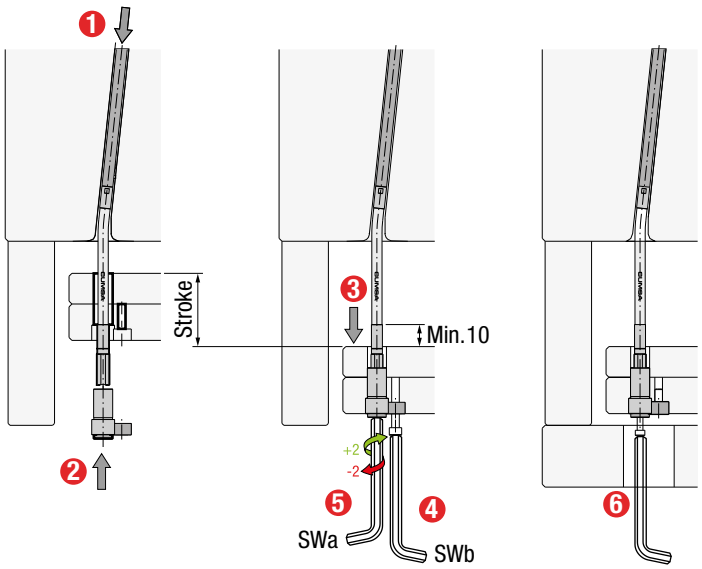
Design a Mechanical Stopper on the insert.
Realice un Tope Mecánico en el inserto.
Der Benutzer konstruiert selbst den mechanischen Anschlag am Einsatz.
Realizzare un Fermo Meccanico sull'inserto.
Criar um Batente Mecanico no postiço moldante.
Créer un Arrêt Mécanique sur la pièce de la partie moulante.







Xº	WL.xxx100 H	WL.xxx100 Y	WL.xxx125 H	WL.xxx125 Y
1º	1.74	0.60	2.18	0.60
2º	3.49	1.20	4.36	1.20
3º	5.24	1.80	6.55	1.80
4º	6.99	2.40	8.74	2.40
5º	8.75	3.00	10.90	3.00
Max. 6º	10.50	3.50	13.10	3.50



	t_2	U	V	Z	CR(N)	Stroke	SWa	SWb	Max. Torque
	M6	4.5	5.5	40	1.500	100	5	4	12N/m
	M6	4.5	5.5	50	1.500	125	5	4	12N/m
	M8	4	8	40	2.500	100	6	5	16N/m
	M8	4	8	50	2.500	125	6	5	16N/m

Patented

Max. 120ºC

PLAY