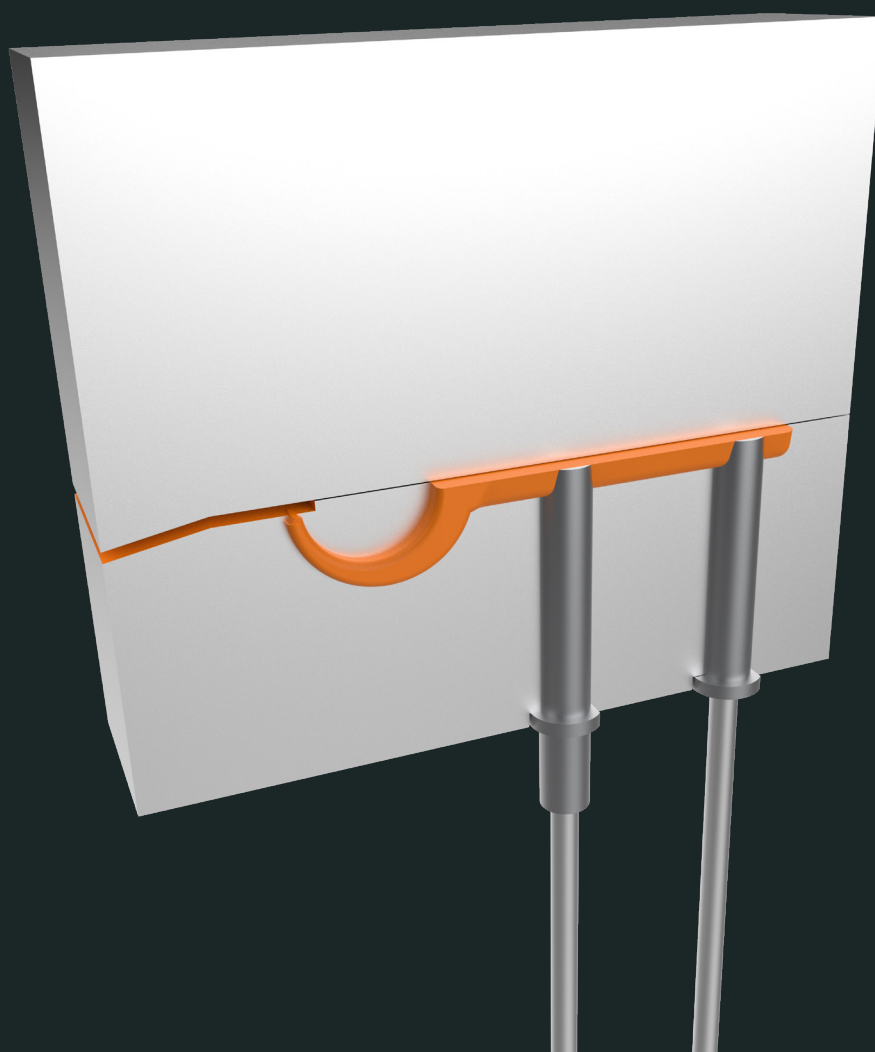


CUMSA

INNOVATIVE SOLUTIONS
FOR YOUR MOLDS

SPRUE BUSHING



AVOID THE BIG PROBLEMS

ACCESSORIES

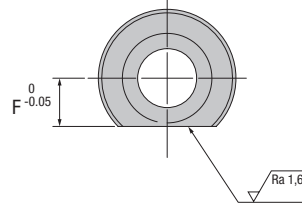
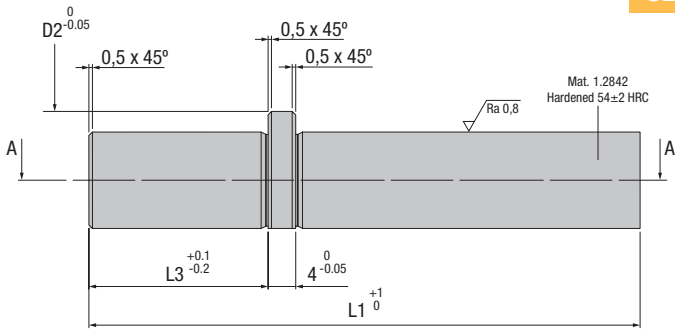
EN

SPRUE BUSHING HARDENED

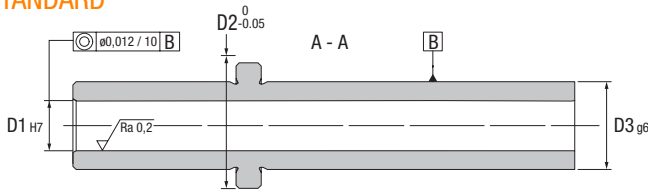
ES Casquillo de expulsión de colada templado DE Gehärtete Angussbuchse

PT Casquilho canal temperado IT Boccola di espulsione temprata per canale di colata FR Douille canal trempé

SERIE 51110

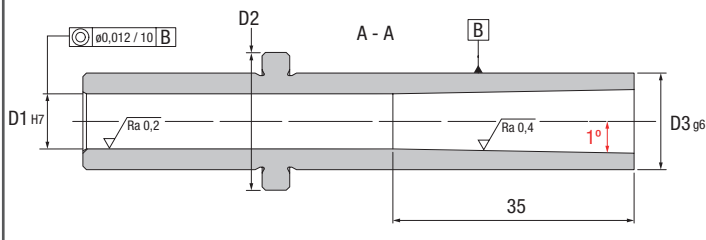


STANDARD



STANDARD	CONICAL	D2	F	L3	D3	L1	D1
S51110/20-12-60-6	CS51110/20-12-60-6	16	6	20	12	60	6
S51110/26-14-xxx-8	CS51110/26-14-xxx-8	20	7	26	14	80	100
S51110/26-16-xxx-10	CS51110/26-16-xxx-10	22	8	26	16	80	100
S51110/50-14-120-8	CS51110/50-14-120-8	20	7	50	14	120	8
S51110/50-16-120-10	CS51110/50-16-120-10	22	8	50	16	120	10

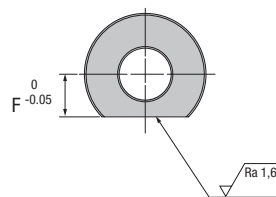
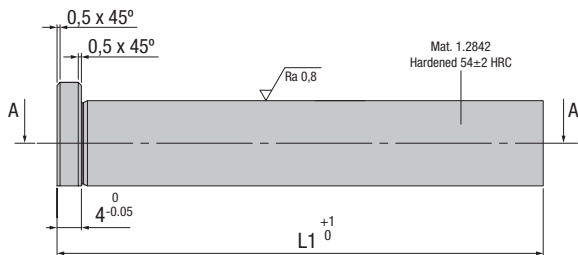
CONICAL



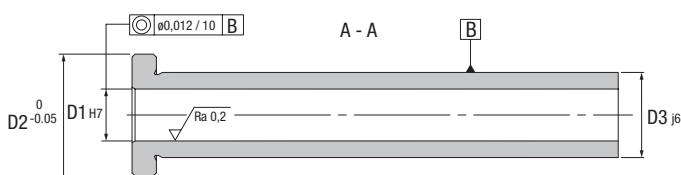
IMPORTANT !

Replace the **xxx** in the reference with the required L1 dimension.
 Sustituir la **xxx** de la referencia por la cota L1 deseada.
 Ersetzen Sie bei der Referenz das **xxx** durch die gewünschte L1 Dimension.
 Sostituite la **xxx** del codice con la dimensione L1 desiderata.
 Substituir o **xxx** da referencia pela cota L1 desejada.
 Remplacez la valeur **xxx** par la valeur L1 désirée.

SERIE 51011

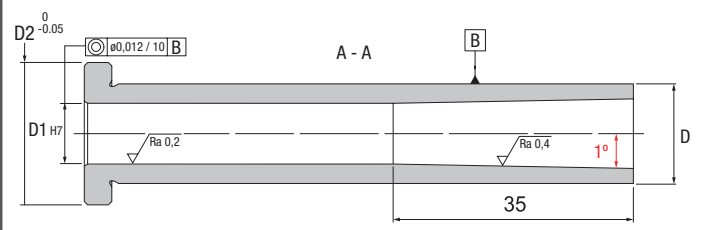


STANDARD



STANDARD	CONICAL	D2	F	D3	L1	D1
S51011/10-80-6	CS51011/10-80-6	16	5	10	80	6
S51011/12-80-8	CS51011/12-80-8	18	6	12	80	8
S51011/14-xxx-8	CS51011/26-14-xxx-8	20	7	14	80	100
S51011/16-xxx-10	CS51011/50-16-xxx-10	22	8	16	80	100

CONICAL



IMPORTANT !

Replace the **xxx** in the reference with the required L1 dimension.
 Sustituir la **xxx** de la referencia por la cota L1 deseada.
 Ersetzen Sie bei der Referenz das **xxx** durch die gewünschte L1 Dimension.
 Sostituite la **xxx** del codice con la dimensione L1 desiderata.
 Substituir o **xxx** da referencia pela cota L1 desejada.
 Remplacez la valeur **xxx** par la valeur L1 désirée.

COMMON PROBLEMS TO SOLVE:

“Bayer” injection: Mostly used in the Automotive industry, needs a big plastic pillar to guide its demolding.

Big force needed to extract plastic waste, causing:

- Ejector pins breakages.
- H7 ejector holes seized up.

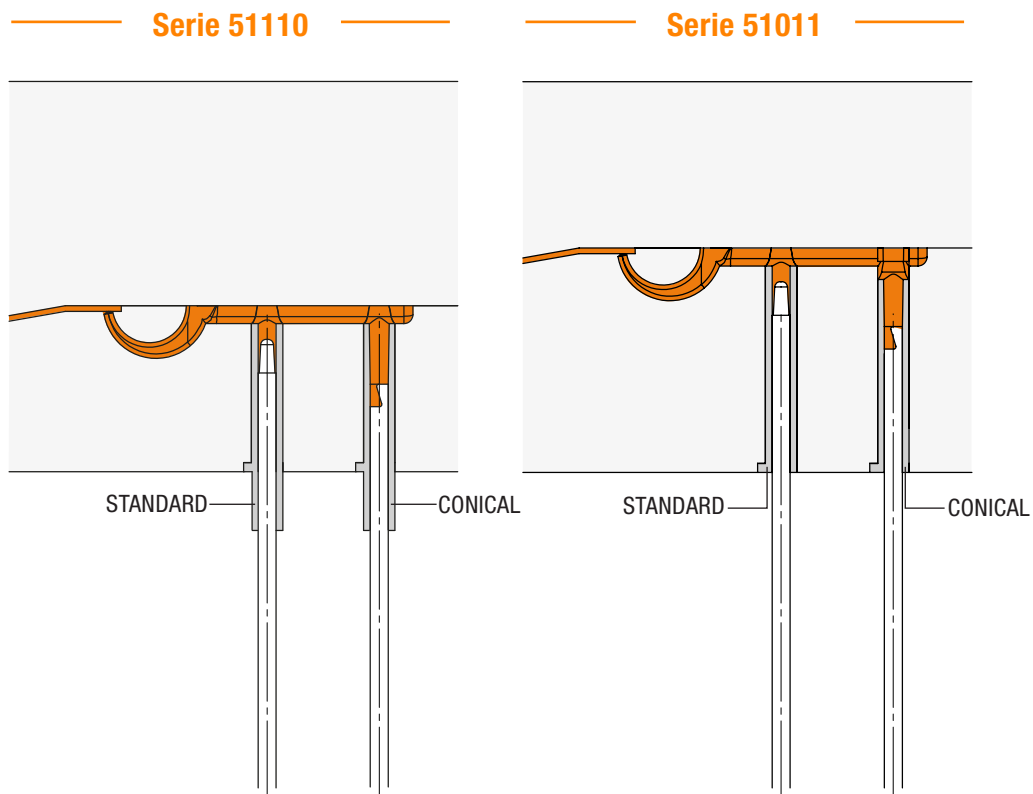
SPRUE BUSHING ADVANTAGES

The internal low rugosity: allows an easy plastic release.

Conical sprue bushing: for difficult and tough materials.

In case of problems, JUST **replace the standard bushing**, avoiding:

- Remake all the H7 ejector area.
- Or resize the ejector diameter.



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