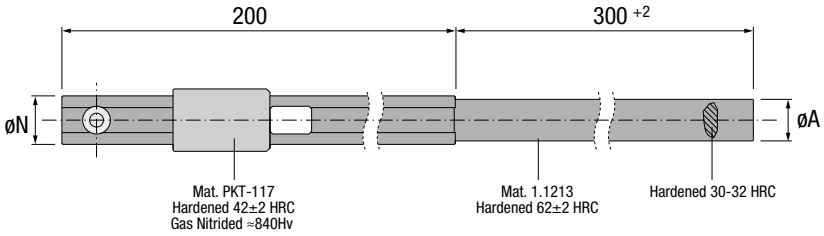
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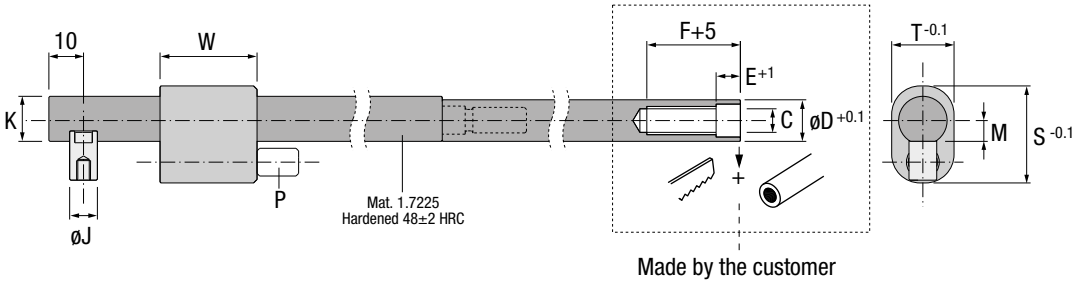
UNDERCUTS

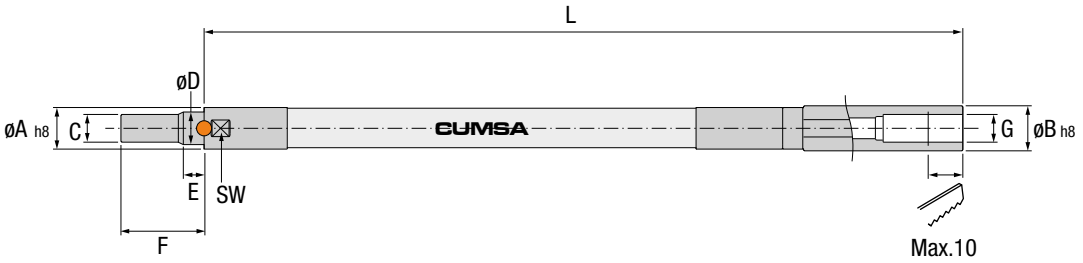
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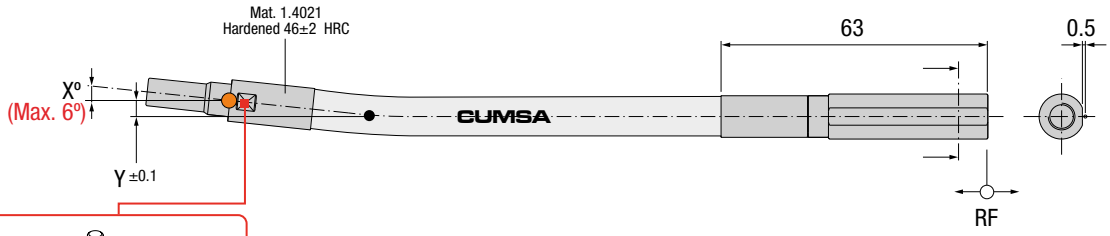
Max. 120ºC

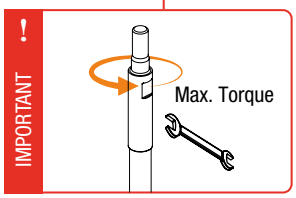
Cad Insertion Point

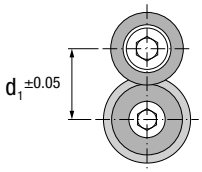


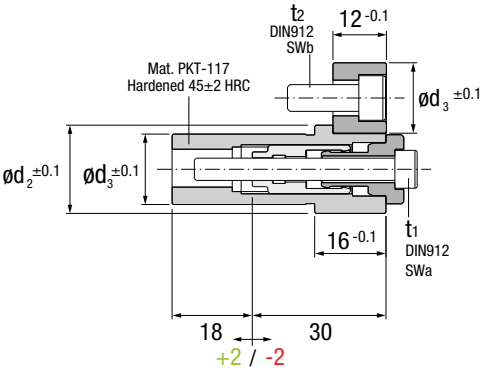


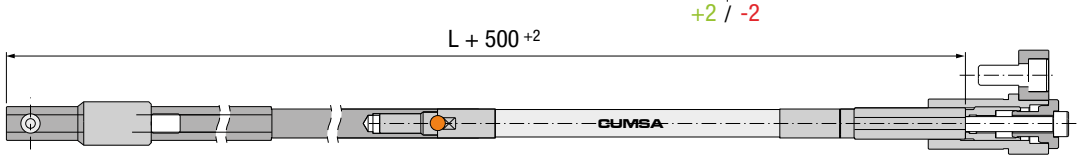












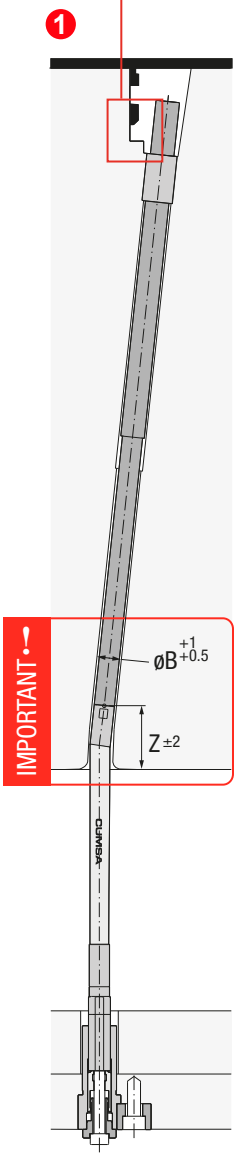
Ref.	A	B	C	D	d_1	d_2	d_3	E	F	G	J	K	L	M	N	P	S	SW	T	t_1	W	d_4	d_5	R
WL.080100	8	9	M5	5.5	16	19.8	15.8	3.5	18	M5	6	9.5	205	4.5	10	M6	22	7	13	M5x 45	26	20	16	6
WL.080125	8	9	M5	5.5	16	19.8	15.8	3.5	18	M5	6	9.5	240	4.5	10	M6	22	7	13	M5x45	26	20	16	6
WL.120100	12	13	M8	9.4	19.5	23.8	19.8	6	24	M6	8	13	205	6.2	14	M8	28	11	18	M6x45	28	24	20	8
WL.120125	12	13	M8	9.4	19.5	23.8	19.8	6	24	M6	8	13	240	6.2	14	M8	28	11	18	M6x45	28	24	20	8

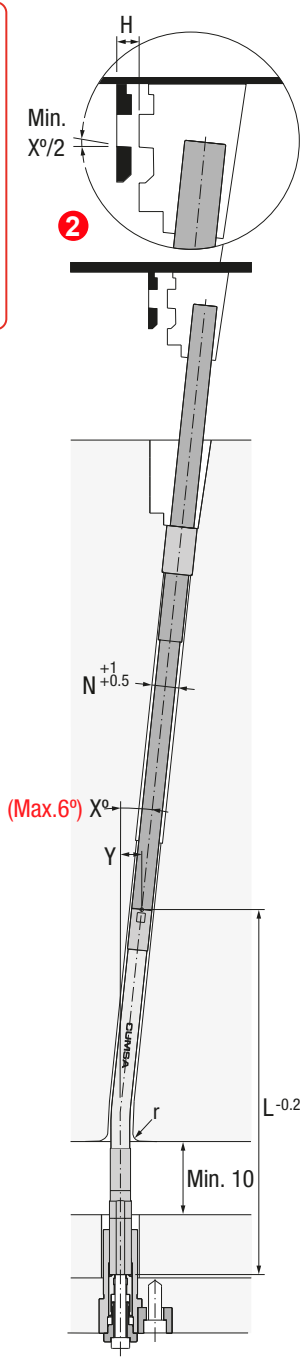
PLAY

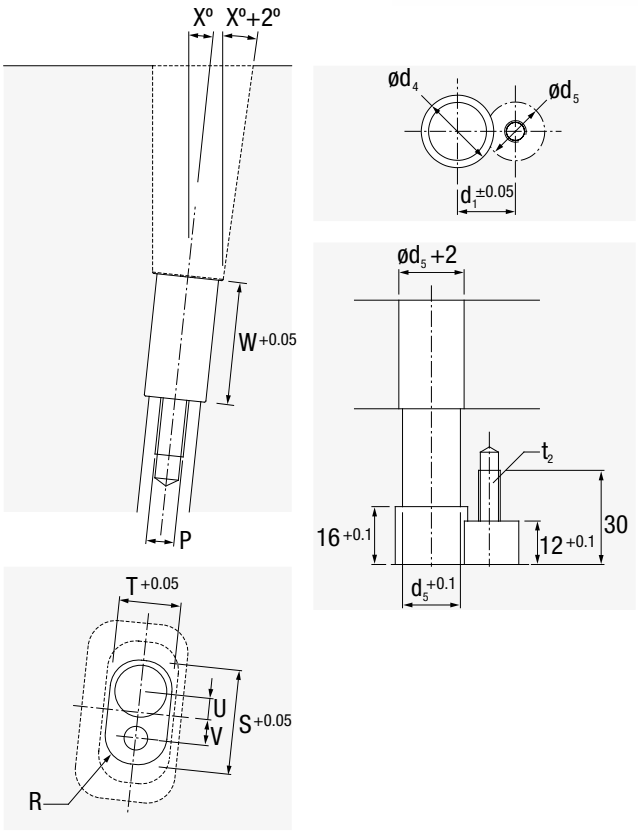


IMPORTANT

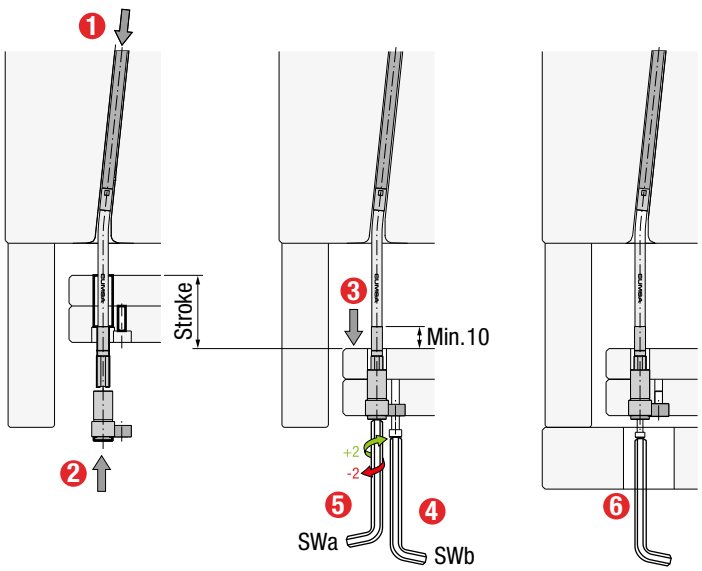
Design a Mechanical Stopper on the insert.
Realice un Tope Mecánico en el inserto.
Der Benutzer konstruiert selbst den mechanischen Anschlag am Einsatz.
Realizzare un Fermo Meccanico sull'inserto.
Criar um Batente Mecanico no postiço moldante.
Créer un Arrêt Mécanique sur la pièce de la partie moulante.







Xº	WL.xxx100 H	WL.xxx100 Y	WL.xxx125 H	WL.xxx125 Y
1º	1.74	0.60	2.18	0.60
2º	3.49	1.20	4.36	1.20
3º	5.24	1.80	6.55	1.80
4º	6.99	2.40	8.74	2.40
5º	8.75	3.00	10.90	3.00
Max. 6º	10.50	3.50	13.10	3.50



	t_2	U	V	Z	RF (N)	Stroke	SWa	SWb	Max. Torque
	M6	4.5	5.5	40	1.500	100	5	4	12N/m
	M6	4.5	5.5	50	1.500	125	5	4	12N/m
	M8	4	8	40	2.500	100	6	5	16N/m
	M8	4	8	50	2.500	125	6	5	16N/m

Patented

Max. 120ºC

PLAY